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DOC. NO.:
LPP-239-MEC-VS-224-V

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DATE _____

17-April-2025

BY

BR

CHKD

RSD

APVD

MRS

REVISION HISTORICAL SHEET

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 PT. HANAZONO Engineering Indonesia <small>No one always perfect, we try our best</small>			VISUAL EXAMINATION REPORT			  	
Project Name	LOMBOK CFSPP FTP-2 (2x50 MW) PROJECT		Title Name	HV CHAMBER SEGMENT S1, S2, S3		Report No.	LPP-239-MEC-VR-021-V
Client.	PT. REKAYASA INDUSTRI		Item No.	SEGMENT 01-07		Date	27-Nov-24
Drawing No.	LPP-239-MEC-VG-087-V		Job Code	2406		Page No.	7 OF 16
Heat Treatment			Location		Type of Visual		
<input type="checkbox"/> Before <input checked="" type="checkbox"/> N/A			<input checked="" type="checkbox"/> Shop		<input checked="" type="checkbox"/> Direct		
<input type="checkbox"/> After			<input type="checkbox"/> Field		<input type="checkbox"/> Remote		
Surface Condition					Type of Work		
<input checked="" type="checkbox"/> As Welded <input checked="" type="checkbox"/> Ground <input type="checkbox"/> Machined					<input checked="" type="checkbox"/> New <input type="checkbox"/> Repair <input type="checkbox"/> Rework		
Joint No. / Welding Identification	ID Welder	WPS No.	Result		Type of Defect	Remark	
			Acceptable	Repair			
LPP-239-MEC-VG-087-V							
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	✓	-	-		
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	✓	-	-		
JT-03	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	✓	-	-		
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	✓	-	-		
JT-05	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	✓	-	-		
C : Crack UC : Under Cut IP: Incomplete Penetration			IR : Improper Weld Reinforcement P : Porosity, Other to be Described in Detail.			LF : Lack of Fusion	
We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance with the requirements of	Examined By	Reviewed /	Witnessed /		Witnessed /		
		Approved by	Reviewed by		Reviewed by		
	 						
* As per Client Spec.							

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