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			LOMBOK CFSPF		,	Mechanical		
			(2X50 MW) PRC	JECT	Review	Electrical		
			CONTRACTOR DOCUME	NT REVIEW	Re	1 & C		
		Log	Date :			Support		
		In	Comm. No :					
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			CONTRACT REQUIR	REMENT				
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		Title		SPECTION REPOR	RT FO	OR AREA C	150	
		Purp	ose :	ISSUE FOR APPR	ROVA	<b>NL</b>		
Rev	Description		Prepared	Checked		Approved	Date	
0	For Approval		Benridho 强	Rusnandi 🚜		Musato 🛧	17-April-2025	
ADPT.	HANAZONO Engineering Indonesia	PΊ	. HANAZONO ENGINEERING	ITEM NO	FCD			
We a	re always partner with you	INDONESIA	EQUIPMENT NAME	ESP		OR BOILER UNIT 2		
Contr	actor :	Con	sortium Of	PO.NO Doc. No :		LPP-10-F9	-PO-239-R	
Odna		Rel	RRFFIED  Kind  GRUPA PBG  GRUPA PBG		P-23 <sup>(</sup>	9-MEC-VS-2	114-V	

## **VISUAL INSPECTION REPORT FOR AREA C150**

DOC. NO.:

LPP-239-MEC-VS-214-V

DATE

17-April-2025

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## **REVISION HISTORICAL SHEET**

Rev. No.	Date	Description
0	17-April-2025	Issue for Approval
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PT. HANAZON No an absets parties o	10 Engineering Indor	nesia	VISUAL EXAM	INATION	REPORT		李 Rek	RRFRAD GRUPA PBG
Project Name	LOMBOK		P FTP-2 (2x50 MW) OJECT	Title Name	GENE ARRANC HOT I	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. RE	KAY	ASA INDUSTRI	Item No.	SEGMEN	VT 01 <b>-</b> 01	Date	24-Oct-24
Drawing No.	LPP-2	239-M	EC-VG-083-V	Job Code	24	06	Page No.	1 OF 32
	Heat Trea	atmer	nt	Lo	cation		Type of	f Visual
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☐ After				□ Field		□ Remo	te	
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LPP-239-MEC-VG-08	33-V							
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JT-02	RM-12	206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-			
JT-03	SR-09	04	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	JH-10	06	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	AF-13	07	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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	ack UC : Und		1		Reinforcement to be Described		LF : Lac	ck of Fusion
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* As per Client	Spec.			V	}	· (, / ), /		

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PT. HANAZON No are always parties	NO Engineering Indo	nesia	VISUAL EXAM	INATION	N REPORT		A Rek	RRFRAD GRUPA PBG
Project Name	LOMBOK		P FTP-2 (2x50 MW) OJECT	Title Name	GENE ARRANG HOT F	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. RE	KAY	ASA INDUSTRI	Item No.	SEGMEN	NT 01-02	Date	24-Oct-24
Drawing No.	LPP-	239-M	IEC-VG-083-V	Job Code	240	06	Page No.	2 OF 32
	Heat Tre	atmen	nt	Lo	cation			f Visual
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			Surface Condition				Type of W	
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Joint No. / Welding	ID We	lder	WPS No.	R	esult	Type	of Defect	Remark
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LPP-239-MEC-VG-08	83-V							
JT-01	SR-09	04	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-			
JT-02	RM-12	206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-09	004	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	AF-13	807	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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			Examined By	Revie	wed /	Witne	essed /	Witnessed /
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* As per Client	Spec.			1001		11 45	14 11	

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Project Name	LOMBOK		P FTP-2 (2x50 MW) DJECT	Title Name	GENEF ARRANGE HOT RO	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. RE	KAY	ASA INDUSTRI	Item No.	SEGMEN	Г 02-01	Date	24-Oct-24
Drawing No.	LPP-2	239-M	EC-VG-083-V	Job Code	2400	5	Page No.	3 OF 32
si	Heat Tre	atmen	at	Loc	cation		Type o	f Visual
□ Before	7-7-7-1-00-00-00-00-00-00-00-00-00-00-00-00-0	Ø	N/A	☑ Shop		☑ Direct	•	
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Joint No. / Welding	ID We	lder	WPS No.		esult	Туре	of Defect	Remark
Identificatio				Acceptable	Repair			
LPP-239-MEC-VG-08	55-V		006/1151/14/55/55	T		T		
JT-01	SR-09	04	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	,
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JT-03	AF-13	07	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	_		-	
JT-04	JH-10	06	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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	ack UC : Und			proper Weld R	einforcement be Described	in Detail	LF : Lac	ck of Fusion
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record are corre the welds, were and tested in ac with the require	prepared cordance	N	hund Stagn	W. J. W. M. W.	2.	June	100	

PT. HANAZONO Engineering Indonesia No and always person with two		ia V	ISUAL EXAM	INATION	REPORT		李 Rek	RINFRICO GRUPA PBG
Project Name		FSPP F PROJE	TTP-2 (2x50 MW) ECT	Title Name	GENE ARRANG HOT R	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REK.	AYASA	A INDUSTRI	Item No.	SEGMEN	T 02-02	Date	24-Oct-24
Drawing No.	LPP-23	9-MEC	C-VG-083-V	Job Code	240	16	Page No.	4 OF 32
	Heat Treats	nent		Loc	cation		Type of	Visual
□ Before		Ø N/	/A	☑ Shop		☑ Direct		
☐ After				☐ Field		☐ Remo	te	
		face Condition			,	Type of W	ork	
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Joint No. / Welding	ID Weld	er	WPS No.	R Acceptable	esult Repair	Туре	of Defect	Remark
Identification				Acceptable	Repair			
.PP-239-MEC-VG-08	3-V				T			
JT-01	JH-1006	Н	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	JH-1006	Н	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	AF-1307	,	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		*	
JT-04	SR-0904	·	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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	ack UC : Under				Reinforcement	in Datail	LF : Lac	ck of Fusion
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record are correct the welds, were and tested in acc with the require	prepared	Mad	numed A factor fazar A lio	lus.	MAD.	M. Aoz	70 /41	
* As per Client	Spec.	Μ.	fagar A 116	get 2	5 my	M. Aos	yo PP	

PT. HANAZON No are always parties with	Engineering Indonesia	VISUAL EXAN	VISUAL EXAMINATION REPORT			<b>≠</b>	RAFFICO CINCI
Project Name		SPP FTP-2 (2x50 MW) PROJECT	Title Name	GENER ARRANGE HOT RO	EMENT	Report No.	LPP-239-MEC-VR-020-
Client.	PT. REKA	YASA INDUSTRI	Item No.	SEGMENT	Γ 02-03	Date	24-Oct-24
Drawing No.	LPP-239	-MEC-VG-083-V	Job Code	2400	5	Page No.	5 OF 32
	Heat Treatm	nent	Location			f Visual	
□ Before		⊠ N/A	☑ Shop		☑ Direct		
☐ After			□ Field		□ Remo	te	
		Surface Condition			,	Type of W	Vork
☑ As Welded	YZ.	5 Ground	☐ Machined	d	AN	ew 🗆 Repai	r 🗆 Rework
Joint No. / Welding Identification	ID Welde	er WPS No.	Acceptable A	esult Repair	Туре	of Defect	Remark
.PP-239-MEC-VG-08	***************************************						L
JT-01	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-03	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	v	-			
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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	ack UC : Under omplete Penetrat		proper Weld R	Reinforcement to be Described	in Detail	LF : La	ck of Fusion
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PT. HANAZON No an abian parties to	O Engineering Indonesia	VISUAL EXAM	IINATION			# Rek	
Project Name		SPP FTP-2 (2x50 MW) PROJECT	Title Name	GENEI ARRANGI HOT R	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REKA	YASA INDUSTRI	Item No.	SEGMEN'	Т 02-04	Date	24-Oct-24
Drawing No.	LPP-239	-MEC-VG-083-V	Job Code	240	6	Page No.	6 OF 32
	Heat Treatm	ent	Lo	cation		Type of	f Visual
□ Before		☑ N/A	☑ Shop		☑ Direc	t	
☐ After			□ Field		□ Remo	te	
	Martin Barana Markana M	Surface Condition				Type of W	
☑ As Welded	٧.	Ground	☐ Machine	d	MN	ew 🗆 Repai	r 🗆 Rework
Joint No. / Welding Identification	ID Welde	wPS No.	Acceptable	Repair Repair	Туре	of Defect	Remark
.PP-239-MEC-VG-08				<u> </u>			
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	- 2			
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		11					
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		e e					
	ack UC : Under omplete Penetrat	_		Reinforcement to be Described	in Detail.	LF : Lac	ck of Fusion
		Examined By	Revie	wed /	Witn	essed /	Witnessed /
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with the require	ments of	Munul Mayor M. fajar A 24/0	Payt	1900	V	T ps	
* As per Client	Spec.	M. Fujar M /10.	Var	13, 1000	M. HC	LA LA	

DT HANATA	NO Engineering Indonesia	***************************************	DOME A PROVINCE	I DEDCS-		A	<b>See 100</b>
Ne are always parties		VISUAL EXAM	IINATION			Rek	
Project Name		PP FTP-2 (2x50 MW) ROJECT	Title Name	GENER ARRANGE HOT RO	MENT	Report No.	LPP-239-MEC-VR-0
Client.	PT. REKAY	YASA INDUSTRI	Item No.	SEGMENT	03-01	Date	24-Oct-24
Drawing No.	LPP-239-1	MEC-VG-083-V	Job Code	2406	5	Page No.	7 OF 32
	Heat Treatme	ent	Lo	cation		Type of	f Visual
□ Before	Ē	√N/A	☑ Shop	<del></del>	Direct	<u> </u>	
☐ After			□ Field	ndagaan dalam bahar Piring Dinah sabarah an dalam dalam dinah dalam dalam dalam dalam dalam dalam dalam dalam d	□ Remo	te	
		Surface Condition			,	Type of W	ork .
☑ As Welded		Ground	☐ Machine	đ	MN	ew 🗆 Repair	r 🗆 Rework
Joint No. / Welding	ID Welder	WPS No.		esult	Туре	of Defect	Remark
Identification			Acceptable	Repair			
P-239-MEC-VG-0	T	006/HEI/WPS/20	T	T	T		
JT-01	SR-0904	HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-	it i	-	
JT-03	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		•	
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The Almost and the Committee of the Comm							
		-		-			
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	cack UC : Under C complete Penetration			Reinforcement  be Described i	n Detail.	LF : Lac	ck of Fusion
		Examined By	Revie	wed /	Witn	essed /	Witnessed /
We the undersi- nat the statement ecord are correct the welds, were and tested in ac-	ents in this ect and that prepared	Munual Maries	Approv			wed by 28   1.	Reviewed by
As per Client	Spec.	Maunil MARANIO M. fazar A 110	POST	25,2024	M. A	ty pl	

PT. HANAZON No ac alway patro w	O Engineering Indones	VISUAL E	VISUAL EXAMINATION REPORT				<b>♣</b> Rek	RIFFIED GRUPA PBG
Project Name		SPP FTP-2 (2x50 M PROJECT	IW)	Title Name	GENE ARRANC HOT I	SEMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REKA	AYASA INDUSTRI		Item No.	SEGMEN	NT 03-02	Date	24-Oct-24
Drawing No.	LPP-239	9-MEC-VG-083-V		Job Code	24	06	Page No.	8 OF 32
	Heat Treatr	nent		Location			Type of	f Visual
□ Before		⊠ N/A		☑ Shop		☑ Direct	-	
☐ After				☐ Field		□ Remo	te	
· · · · · · · · · · · · · · · · · · ·		Surface Condition	on				Type of W	
☑ As Welded	<u> </u>	☐ Ground		☐ Machined		⊠ N	ew	r 🗆 Rework
Joint No. / Welding Identification	ID Weld	er WPS No	).	Acceptable	esult Repair	Туре	of Defect	Remark
.PP-239-MEC-VG-08								
JT-01	SR-0904	006/HEI/WP		٧	-		-	
JT-02	RM-1206	HEI-WPS-AWS- 006/HEI/WP	S/20	٧	-		-	
JT-03	AF-1307	HEI-WPS-AWS-	S/20	٧	-		-	
JT-04	JH-1006	HEI-WPS-AWS-	S/20	٧	-		-	
JT-05	SR-0904	HEI-WPS-AWS- 006/HEI/WP HEI-WPS-AWS-	S/20	V	-		->	
		TIEI-WI S-AWS	10-002					
			***************************************					
	ack UC: Under				Leinforcement be Described		LF : La	ck of Fusion
	complete Penetra	Examined By		Revie			essed /	Witnessed /
We the undersig that the statemer	nts in this		HAN	Approv		<del></del>	wed by	Reviewed by
record are correct the welds, were and tested in acc with the require	prepared	Muuul A M. fuzar A	SUFFIC	Harris 1	7	(Mg	20 PP	Ψ1 . ~ ~
* As per Client	Spec.	M. fajar A	10	Joe 1	2J. 20h	M. Ar	The P	

PT. HANAZONO Ne are alterp parties vibrue	Engineering Indonesia	VISUAL EXAM	INATION			Rek	
Project Name		P FTP-2 (2x50 MW) DJECT	Title Name	GENER ARRANGE HOT RC	MENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REKAYA	ASA INDUSTRI	Item No.	SEGMENT	04-01	Date	24-Oct-24
Drawing No.	LPP-239-M	EC-VG-083-V	Job Code	2406		Page No.	9 OF 32
	Heat Treatmen	t	Loc	cation		Type of	f Visual
□ Before		N/A	☑ Shop		☑ Direct		and a second continuous continuous and a physicist of the second continuous and a second continuous an
□ After		□ Field		□ Remo	te		
	Surface Condition	I.			Type of W	ork .	
☑ As Welded			☐ Machined		⊠ N		r 🗆 Rework
Joint No. /	Joint No. /			esult			
Welding Identification	ID Welder	WPS No.	Acceptable	Repair	Type	of Defect	Remark
LPP-239-MEC-VG-083-	v	L			l		L
JT-01	SR-0904	006/HEI/WPS/20	٧	-		-	
JT-02	RM-1206	HEI-WPS-AWS-FC-002 006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-03	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-04	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	,
JT-05	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
		1121 441 3 744 3 1 3 3 3 3					
	4						
						- 40 V/2 / 0 V/2	

C : Crack UC : Under Cut IP: Incomplete Penetration

Examined By

IR : Improper Weld Reinforcement

P: Porosity, Other to be Described in Detail.

Reviewed / Wi

Approved by

LF: Lack of Fusion

Witnessed /

Reviewed by

HEI-QM-F-009

We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance with the requirements of

\* As per Client Spec.

10 1 8 25, 2021

M. Ade Re

Witnessed /

Reviewed by

PT. HANAZON No are always pages	NO Engineering Indonesia	VISUAL EXAMINATION REPORT				## Rek	TAREFILED GRUPA PBG
Project Name		SPP FTP-2 (2x50 MW) ROJECT	Title Name	GENER ARRANGE HOT RO	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REKA	YASA INDUSTRI	Item No.	SEGMENT	Γ 04-02	Date	24-Oct-24
Drawing No.	LPP-239-	MEC-VG-083-V	Job Code	2400	6	Page No.	10 OF 32
	Heat Treatm	ent	Lo	cation		Туре о	f Visual
☐ Before		⊠N/A	☑ Shop		☑ Direct	ţ	
☐ After			☐ Field		☐ Remo	te	
		Surface Condition				Type of W	/ork
☑ As Welded	12	Ground	☐ Machine	d	AN	ew 🗆 Repai	r 🗆 Rework
Joint No. / Welding Identification	ID Welde	r WPS No.	Acceptable	Result Repair	Туре	of Defect	Remark
LPP-239-MEC-VG-0				1			L.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-05	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	v	-		-	
C:C	Crack UC: Under			Reinforcement		LF : La	ack of Fusion
IP: Ir	ncomplete Penetra			to be Described		nessed /	Witnessed /
We the unders that the statem record are corn the welds, wer and tested in a with the require.  * As per Clien	tents in this rect and that re prepared accordance rements of	Musuel M. fazar A 1910	Appro	oved by	Revie	ewed by	Reviewed by

Ne ac alverp parties vib			VISUAL EXAM	TI VISITOI	GENE		Rel Progress Unioned	Kind GRUPA PBG
Project Name	LOMBOK C		PFTP-2 (2x50 MW) DJECT	Title Name	ARRANG HOT R	EMENT	Report No.	LPP-239-MEC-VR-020
Client.	PT. REK	AYA	ASA INDUSTRI	Item No.	SEGMEN	T 04-03	Date	24-Oct-24
Drawing No.	LPP-23	39 <b>-</b> MI	EC-VG-083-V	Job Code	240	16	Page No.	11 OF 32
	Heat Treat			Lo	cation			f Visual
□ Before		Ø	N/A	<b></b> Shop		☑ Direct	t	
☐ After				□ Field		□ Remo	te	
		Sı	urface Condition			,	Type of W	/ork
☑ As Welded		Z G	round	☐ Machined	1	MN	ew 🗆 Repai	r 🗆 Rework
Joint No. /		.	www.	R	esult		20.2	n 1
Welding Identification	ID Weld	der	WPS No.	Acceptable	Repair	Type	of Defect	Remark
PP-239-MEC-VG-083				L	L			
JT-01	AF-130	7	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-120	06	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0904	4	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	JH-1000	6	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	JH-100	6	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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			×					
	ck UC : Under omplete Penetra		A .		einforcement be Described	in Detail.	LF: La	ck of Fusion
*.			Examined By	Revie	wed /	Witn	essed /	Witnessed /
We the undersignthat the statement				Approv	red by	Revie	wed by	Reviewed by
record are correct the welds, were pand tested in account with the requiren	t and that orepared ordance	. 1	Inual Al-Figs 1	PONO IN		Orst	02 28/n	u)

PT. HANAZONO Ne ac alvep pages vit	Engineering Indonesia	VISUAL EXAM	IINATION	REPORT		Rek	ind GRUPA PBG	
Project Name		PP FTP-2 (2x50 MW) OJECT	Title Name	GENER ARRANGE HOT RO	EMENT	Report No.	LPP-239-MEC-VR-02	
Client.	PT. REKAY	ASA INDUSTRI	Item No.	SEGMENT	Γ 04 <b>-</b> 04	Date	24-Oct-24	
Drawing No.	LPP-239-N	1EC-VG-083-V	Job Code	2406	5	Page No.	12 OF 32	
<u>l</u>	Heat Treatme	nt	Loc	ation		Type of	Visual	
☐ Before	№	Í N/A	☑ Shop		☑ Direct	☑ Direct		
☐ After			☐ Field		□ Remo	te	_	
		Surface Condition	Nasiani ku ka			Type of W		
☑ As Welded	<u> </u>	Ground	☐ Machined		MN	ew 🗆 Repair	: □ Rework	
Joint No. / Welding	ID Welder	WPS No.		sult	Туре	of Defect	Remark	
Identification		<u> </u>	Acceptable	Repair				
P-239-MEC-VG-083	3-V							
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-03	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-04	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-05	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		æ		
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	2							
						***************************************		
Management (1997)								
	ck UC : Under Ci	1	proper Weld Re		n Doto!1	LF : Lac	k of Fusion	
	omplete Penetratio	Examined By	osity, Other to Review			essed /	Witnessed /	
We the undersign	ned certify ts in this	T. HAI	Approve	ed by	Revie	wed by	Reviewed by	

record are correct and that the welds, were prepared and tested in accordance with the requirements of

\* As per Client Spec.

PT. HANAZON No av ahvap pame	NO Engineering Indo	nesia	VISUAL EXAM	IINATION	REPORT		≠ Ref	RRFF/F/D GRUPA PBG
Project Name	LOMBOK		P FTP-2 (2x50 MW) OJECT	Title Name	GENEI ARRANGI HOT R	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. RE	KAY	ASA INDUSTRI	Item No.	SEGMEN'	Г 05-01	Date	24-Oct-24
Drawing No.	LPP-2	239-M	IEC-VG-083-V	Job Code	240	6	Page No.	13 OF 32
	Heat Tre	atmen	nt	Loc	cation		Type o	f Visual
☐ Before	deren de en samber (open en en el Care del Derè de la Administration de la Administration de la Administration		N/A	☑ Shop	P. V. P. P. V. P. P. V.	☑ Direct	t	
☐ After				☐ Field		☐ Remo	te	17
		S	Surface Condition			,	Type of W	ork ork
☑ As Welded		10	Ground	☐ Machined	d	AN	ew 🗆 Repai	r 🗆 Rework
Joint No. /	ı			R	esult		an a	D 1
Welding Identificatio	ID We	elder	WPS No.	Acceptable	Repair	Type	of Defect	Remark
LPP-239-MEC-VG-08			<b>1</b>		J			
			006/HEI/WPS/20		Ī .	T		
JT-01	SR-09	04	HEI-WPS-AWS-FC-002	٧				
JT-02	RM-1	206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-			
JT-03	SR-09	004	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	AF-13	307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	RM-1	206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
		Makin Piliya LAM nasifi						
							Additional state of the state o	
		····					aterial and the second	
				-				
				-		-	***************************************	
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C · Cr	ack UC: Und	ler Cu	ıt IR : Imi	proper Weld R	Reinforcement		LF · La	ck of Fusion
	complete Pene		n P:Por	osity, Other to	be Described			
We the undersign	oned certify		Examined By	Revie	2.0000000000000000000000000000000000000		essed /	Witnessed /
that the stateme			PT.H	Approv	ved by	Revie	wed by	Reviewed by
record are corre the welds, were and tested in ac with the require	prepared cordance	N	Annuel M-Figure 1. fazar A 24/10	on the second	75 NOW	Oto	28/2	
* A a man Cliant		N	1. fajar A 24/10	K	1251000	M A	PY	

03	Market Land	. 1						<b>N</b>
PT. HANAZOI	NO Engineering Indones	sia	VISUAL EXAM	INATION			Rek	
Project Name			P FTP-2 (2x50 MW) DJECT	Title Name	GENER ARRANGI HOT R	EMENT	Report No.	LPP-239-MEC-VR-02
Client.	PT. REK	AYA	ASA INDUSTRI	Item No.	SEGMEN'	Γ 05-02	Date	24-Oct-24
Drawing No.	LPP-23	9 <b>-</b> M	EC-VG-083-V	Job Code	240	5	Page No.	14 OF 32
	Heat Treat	men	t	Lo	cation	Type of Visual		
□ Before		Ø	N/A	☑ Shop		☑ Direct	:	
☐ After				□ Field		□ Remo	te	
14-11-1-14-14-14-14-14-14-14-14-14-14-14		S	urface Condition	de la constitución de la constit		,	Type of W	vork .
☑ As Welded		<b>M</b> (	Ground	☐ Machine	i	⊠N	ew 🗆 Repair	r 🗆 Rework
Joint No. /	1			R	esult			
Welding Identificatio	ID Weld	ler	WPS No.	Acceptable	Repair	Type	of Defect	Remark
PP-239-MEC-VG-0				L				
JT-01	AF-1307	7	006/HEI/WPS/20	٧	l .	T	_	
			HEI-WPS-AWS-FC-002 006/HEI/WPS/20			-		
JT-02	RM-120	6	HEI-WPS-AWS-FC-002 006/HEI/WPS/20	٧	-		-	
JT-03	SR-0904	1	HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	JH-1006	õ	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	RM-120	6	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
							· · · · · · · · · · · · · · · · · · ·	
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<b>*************************************</b>								
3 C C C C C C C C C C C C C C C C C C C				-				
							energia de la composição	
		-						
	ack UC: Under				 Reinforcement		LF : Lac	ck of Fusion
IP: Inc	complete Penetra	ation			be Described		aggad /	W.:
We the undersign			Examined By	Revie Approv			essed / wed by	Witnessed / Reviewed by
that the stateme record are corre				11		3.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1		
the welds, were and tested in ac with the require		N	Numed Al-fegi 1. fajar A <sup>24</sup> 10.	Jord	7	Ory.	PP	
* As per Client	Spec.	M	1. fajar A 24/10.	ocy n	5 rsn	M. H/	Mars	

PT. HANAZO No are absert parties	NO Engineering Indo	onesia	VISUAL EXAM	IINATION	N REPORT	Г	A Rek		
Project Name	LOMBOK		P FTP-2 (2x50 MW) OJECT	Title Name	GENI ARRANC HOT I	SEMENT	Report No.	LPP-239-MEC-VR-020-V	
Client.	PT. R	EKAY.	ASA INDUSTRI	Item No.	SEGMEN	NT 05-03	Date	24-Oct-24	
Drawing No.	LPP	-239-M	IEC-VG-083-V	Job Code	24	06	Page No.	15 OF 32	
	Heat Tre	eatmer	nt	Lo	cation		Type of	f Visual	
☐ Before		፟	N/A	☑ Shop		☑ Direct	☑ Direct		
☐ After				□ Field		☐ Remo	te		
	8-10-10-10-10-10-10-10-10-10-10-10-10-10-		Surface Condition	***************************************		,	Type of W	<sup>7</sup> ork	
☑ As Welded		10	Ground	☐ Machine	<u> </u>	A N	ew 🗆 Repair	r 🗆 Rework	
Joint No. / Welding Identificatio	ID W	elder	WPS No.	Acceptable R	esult Repair	Туре	of Defect	Remark	
LPP-239-MEC-VG-0		***************************************	L						
JT-01	SR-0	904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-02	RM-1	1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-03	SR-0	904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-04	JH-1	006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-05	RM-1	1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-				
					-				
		-							
							44-64-64-64-64-64-64-64-64-64-64-64-64-6		
		and resource personal control							
	rack UC : Und complete Pene		1	oroper Weld Rosity, Other to		l in Detail	LF : Lac	k of Fusion	
			Examined By	Revie	wed /	Witne	essed /	Witnessed /	
We the undersign that the statement			MANA	Approv	red by	Review	wed by	Reviewed by	
record are corre	ect and that		(\$) n-	(26)	2				
the welds, were			11 1/2/20	Mont		TECA	17		
and tested in account with the require		N	Lund Mitter	1/2	nd '	WY	Ma Ar wall	r.	
		M	Lund Afeirac - fajar A 10	The same	25 ron	20/11 (Dala	M. Augus 1		
* As per Client	Spec.		, , , , ,	1 oc.		AM MA			

PT. HANAZON No an always paging	NO Engineering Indonesia	VISUAL EXAM	IINATION	N REPORT		<del>华</del>	RAFFIND GRUPA PBG
Project Name		SPP FTP-2 (2x50 MW) ROJECT	Title Name	GENE ARRANG HOT R	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REKA	YASA INDUSTRI	Item No.	SEGMEN	Т 05-04	Date	24-Oct-24
Drawing No.	LPP-239-	MEC-VG-083-V	Job Code	240	6	Page No.	16 OF 32
	Heat Treatm	ent	Lo	cation		Туре о	f Visual
□ Before		⊠ N/A	☑ Shop		☑ Direct	t	
☐ After			□ Field		□ Remo	ite	
		Surface Condition	545-64-51-4-2-64-64-64-64-64-64-64-64-64-64-64-64-64-		,	Type of W	<sup>7</sup> ork
☑ As Welded	<u> </u>	Ground	☐ Machine	d	MN	ew 🗆 Repai	r 🗆 Rework
Joint No. / Welding	ID Welder	WPS No.	R	lesult	Type	of Defect	Remark
Identification	n		Acceptable	Repair	1575		T. CAMBER
LPP-239-MEC-VG-08	33-V						
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧			•	
JT-02	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		_	
JT-04	JH-1006	006/HEI/WPS/20	V	-		•	
JT-05	JH-1006	HEI-WPS-AWS-FC-002 006/HEI/WPS/20	V	<u> </u>	<del> </del>	one of the second secon	
3103	311-1000	HEI-WPS-AWS-FC-002	V	-	-	-	
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					<del> </del>		
						-	
				-			
	ack UC: Under C		l roper Weld R		1	LF : Lac	  k of Fusion
IP: Inc	omplete Penetratio	Examined By	osity, Other to Review	be Described i	n Detail. Witne	essed /	Witnessed /
We the undersig			Approv	SERVICE SERVIC	Reviev		Reviewed by
that the statement record are correct the welds, were	et and that	11 1 MANA	0160	2			
and tested in acc with the requirer	ordance nents of	Munual Milyan	W.		Just .	w .	

	iliran		V 10 CT112 231 RT1173		REPORT	PAT	Rel Program To account	CATACON GRUPA PBG
Project Name	LOMBOK		P FTP-2 (2x50 MW) OJECT	Title Name	ARRANGI HOT RO	EMENT	Report No.	LPP-239-MEC-VR-0
Client.	PT. RI	EKAYA	ASA INDUSTRI	Item No.	SEGMEN	Γ 06-01	Date	24-Oct-24
Drawing No.	LPP-	239-M	EC-VG-084-V	Job Code	2400	5	Page No.	17 OF 32
	Heat Tre	eatmen	nt	Loc	eation		Туре о	f Visual
□ Before		Ø	N/A	☑ Shop		☑ Direct		
☐ After				☐ Field	***************************************	☐ Remo	te	
_		S	Surface Condition				Type of W	<sup>7</sup> ork
As Welded	***************************************	也(	Ground	☐ Machined		ĭ N	ew 🗆 Repai	r 🗆 Rework
Joint No. /				Re	esult			
Welding Identification	n ID W	elder	WPS No.	Acceptable	Repair	Туре	of Defect	Remark
2-239-MEC-VG-08	34-V							•
JT-01	AF-1:	307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1	.206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0	904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	JH-1	006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	SR-0	904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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	ack UC: Und		1	proper Weld R			LF : Lac	ck of Fusion
	omplete Pene	iration	Examined By	osity, Other to Review	be Described i		essed /	Witnessed /
Ve the undersignat the statement ecord are corrected welds, were	nts in this		WANA	Approv	ed by	Revie	wed by	Reviewed by

W No are always partine with	Engineering Indonesia	VISUAL EXAM	IIIA I IUN			₹ Rel	CAINCE GRUPA PBG
Project Name		P FTP-2 (2x50 MW) DJECT	Title Name	GENER ARRANGE HOT RC	MENT	Report No.	LPP-239-MEC-VR-02
Client.	PT. REKAY.	ASA INDUSTRI	Item No.	SEGMENT	06-02	Date	24-Oct-24
Drawing No.	LPP-239-M	EC-VG-084-V	Job Code	2406		Page No.	18 OF 32
	Heat Treatmer	at	Loc	ation		Туре о	f Visual
□ Before	☑	N/A	☑ Shop		☑ Direct		
□ After			☐ Field		□ Remo	te	
		Surface Condition			,	Type of W	/ork
☑ As Welded	竹	Ground	☐ Machined		⊠ N	ew 🗆 Repai	r 🗆 Rework
Joint No. /	ID Welder	WPS No.	Re	esult	Tyme	of Defect	Remark
Welding Identification	ID weider	WPS NO.	Acceptable	Repair	Type	of Defect	Kemark
P-239-MEC-VG-084	-V						
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧			-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-	-	-	
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
		a		_			
		,					

We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance with the requirements of

IP: Incomplete Penetration

IR: Improper Weld Reinforcement P: Porosity, Other to be Described in Detail.

Witnessed / Reviewed / Examined By Approved by

Reviewed by

Witnessed /

Reviewed by

\* As per Client Spec.

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PT. HANAZON Ne ac alvep pates w	O Engineering Indonesia	VISUAL EXAM	MINATION	N REPORT		A Ref	cind cind on Ticken of Coupa PBG
Project Name		SPP FTP-2 (2x50 MW) PROJECT	Title Name	GENE ARRANG HOT R	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REKA	YASA INDUSTRI	Item No.	SEGMEN	T 06-03	Date	24-Oct-24
Drawing No.	LPP-239	-MEC-VG-084-V	Job Code	240	6	Page No.	19 OF 32
	Heat Treatm	nent	Lo	cation		Type o	f Visual
□ Before	(4)	☑ N/A	☑ Shop		Direct	t	
☐ After			☐ Field		□ Remo	ote	
		Surface Condition			,	Type of W	/ork
☑ As Welded	12	d Ground	☐ Machined	d	⊠ N	ew 🗆 Repai	r 🗆 Rework
Joint No. /	TD W.14	WDCN	R	esult	T.	CD C	D 1
Welding Identification	ID Welde	er WPS No.	Acceptable	Repair	Туре	e of Defect	Remark
.PP-239-MEC-VG-08	4-V						
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-05	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
		TEI-WP3-AW3-FC-002					
						-	
					1		
						1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
	ack UC: Under		proper Weld R		:- D-4-"	LF : Lac	ck of Fusion
IP: Inc	omplete Penetrat	Examined By	rosity, Other to	be Described	All the second s	essed /	Witnessed /
We the undersig that the statemer		Diamino By	Approv			wed by	Reviewed by
record are correct		AHANA		******		212	
the welds, were and tested in acc with the require	prepared	Munua St-faji M. fazar A. Yo	Alexander of the second	35 30m/	Pryo	T SO TOOL	-
* As per Client S	Spec.	M. fuzar An flo	DET	32 30m/	1. Araly	. 11	La contraction of the contractio

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Project Name	LOMBOK		P FTP-2 (2x50 MW) DJECT	Title Name	GENER ARRANGI HOT RO	EMENT	Report No.	LPP-239-MEC-VR-0
Client.	PT. RE	KAYA	ASA INDUSTRI	Item No.	SEGMEN'	Γ 06-04	Date	24-Oct-24
Drawing No.	LPP-2	239 <b>-</b> M	EC-VG-084-V	Job Code	240	5	Page No.	20 OF 32
	Heat Trea	atmen	t	Loc	ation		Type of Visual	
□ Before	<del></del>	Ø	N/A	☑ Shop		☑ Direct	:	
☐ After				☐ Field		□ Remo	te	
			urface Condition			,	Type of W	
As Welded		10	Ground	☐ Machined		MN	ew 🗆 Repai	r 🗆 Rework
Joint No. / Welding	ID We	lder	WPS No.	Acceptable	esult Repair	Туре	of Defect	Remark
Identification				Acceptable	Kepan			
JT-01	SR-09	04	006/HEI/WPS/20	٧	_		_	
JT-02	RM-12		HEI-WPS-AWS-FC-002 006/HEI/WPS/20	٧	-		-	
JT-03	SR-09	004	HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	AF-13	307	HEI-WPS-AWS-FC-002 006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-05	SR-09	004	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		**	
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		- Linear Landson - Control				+		
							1989 1981 1980 1980 1980 1980 1980 1980	
	ack UC: Und			proper Weld R			LF : La	ck of Fusion
IP: Inc	omplete Pene	tration	n P:Por	rosity, Other to		in Detail. Witn		Witnessed /

record are correct and that the welds, were prepared and tested in accordance with the requirements of

PT. HANAZON No and adverse parties with	O Engineering Indonesia	VISUAL EXAM	IINATION			A Reference	
Project Name		SPP FTP-2 (2x50 MW) PROJECT	Title Name	GENER ARRANGE HOT RO	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. REKA	YASA INDUSTRI	Item No.	SEGMENT	Γ 07-01	Date	24-Oct-24
Drawing No.	LPP-239	-MEC-VG-084-V	Job Code	2406	5	Page No.	21 OF 32
	Heat Treatn	nent	Lo	cation		Type of	f Visual
□ Before	4	⊠ N/A	☑ Shop		Direct	t	
☐ After			□ Field		□ Remo	ite	
		Surface Condition			,	Type of W	/ork
☑ As Welded	Y	Ground	☐ Machine	d	MN	ew 🗆 Repai	r 🗆 Rework
Joint No. /			R	esult			
Welding Identification	ID Welde	wPS No.	Acceptable	Repair	- Type	of Defect	Remark
LPP-239-MEC-VG-08	4-V						
JT-01	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		1-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	1	-		-	
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-04	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
JT-05	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-	
		THE WIS AWS TO GOZ					
						***************************************	
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				_			
	ack UC: Under		proper Weld F			LF : Lac	ck of Fusion
IP: Inc	complete Penetrat	ion P : Po Examined By	rosity, Other to Revie	be Described i		essed /	Witnessed /
We the undersig		HANA>	Approv			wed by	Reviewed by
that the statemer record are correct the welds, were and tested in acc with the require	ct and that prepared cordance	Manual A. Feij	Ha ru	7	Or	281 2	7

PT. HANAZONO Ne an always parines with	Engineering Indonesia	VISUAL EXAM	INATION	REPORT		₹ Rel	CINC GRUPA PBG
Project Name		P FTP-2 (2x50 MW) OJECT	Title Name	GENER ARRANGE HOT RO	MENT	Report No.	LPP-239-MEC-VR-020
Client.	PT. REKAY.	ASA INDUSTRI	Item No.	SEGMENT	07-02	Date	24-Oct-24
Drawing No.	LPP-239-M	EC-VG-084-V	Job Code	2406		Page No.	22 OF 32
	Heat Treatmer	nt	Loc	cation		Туре о	f Visual
□ Before	▽	N/A	☑ Shop		☑ Direct	t	
☐ After			□ Field		□ Remo	te	
	S	Surface Condition			,	Type of W	/ork
☑ As Welded	竹	Ground	☐ Machined	1	AN	ew 🗆 Repai	r 🗆 Rework
Joint No. /	ID W/ 11	WIDCAL	Re	esult	Т	- CD - C t	Remark
Welding Identification	ID Welder	WPS No.	Acceptable	Repair	Type	of Defect	Remark
PP-239-MEC-VG-084			25				,
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
6							
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We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance with the requirements of

\* As per Client Spec.

C: Crack UC: Under Cut IP: Incomplete Penetration

Munul Mayor M. for zar A 2410

Examined By

IR : Improper Weld Reinforcement
P : Porosity, Other to be Described in Detail.

LF: Lack of Fusion

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PT. HANAZONO B No are always pasting with use	Engineering Indonesia	VISUAL EXAM	IINATION	REPORT		Rel	CINCI SITC WAS GRUPA PBG	
Project Name		SPP FTP-2 (2x50 MW) ROJECT	Title Name	GENER ARRANGE HOT RO	MENT	Report No.	LPP-239-MEC-VR-02	
Client.	PT. REKA	YASA INDUSTRI	Item No.	SEGMENT	7 07-03	Date	24-Oct-24	
Drawing No.	LPP-239-	MEC-VG-084-V	Job Code	2406	)	Page No.	23 OF 32	
<u> </u>	Heat Treatm	ent	Loc	eation		Туре о	f Visual	
□ Before		M N/A	☑ Shop		☑ Direct	ct		
□ After		And the same of th	□ Field		□ Remo	] Remote		
		Surface Condition			1	Type of W	<sup>J</sup> ork	
☑ As Welded	*	Ground	☐ Machined		MN	ew 🗆 Repai	r 🗆 Rework	
Joint No. / Welding	ID Welde	r WPS No.		esult	Туре	of Defect	Remark	
Identification PP-239-MEC-VG-084-V	<u> </u>		Acceptable	Repair				
JT-01	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-	-			
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-04	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-	-			
JT-05	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	v v	-		-		
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C · Crack	C UC : Under (	Cut IR · Im	proper Weld R	einforcement		I.F · La	ck of Fusion	
	nplete Penetrati	on P : Por	osity, Other to	be Described i			_	
We the undersigne		Examined By	Review			essed / wed by	Witnessed / Reviewed by	
that the statements record are correct at the welds, were properties and tested in accor-	and that epared	M					10.101100	

and tested in accordance with the requirements of

\* As per Client Spec.

PT. HANAZONO No an alway pagines with	Engineering Indonesia	VISUAL EXAM	IINATION	REPORT		≱ å	ARFHAD CAND GRUPA PBG
Project Name		P FTP-2 (2x50 MW) OJECT	Title Name	GENER ARRANGE HOT RO	MENT	Report No.	LPP-239-MEC-VR-020-
Client.	PT. REKAY.	ASA INDUSTRI	Item No.	SEGMENT	07-04	Date	24-Oct-24
Drawing No.	LPP-239-M	EC-VG-084-V	Job Code	2406		Page No.	24 OF 32
	Heat Treatmen	nt	Loc	cation	Andrew Children and Children and Children	Type o	f Visual
□ Before	፟	N/A	☑ Shop		☑ Direc	t	
☐ After			□ Field		□ Remo	ote	
	S	Surface Condition				Type of W	/ork
☑ As Welded	位。	Ground	☐ Machined	1	MN		r 🗆 Rework
Joint No. /			R	esult			
Welding Identification	ID Welder	WPS No.	Acceptable	Repair	Туре	e of Defect	Remark
.PP-239-MEC-VG-084					L		L
JT-01	AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	_			
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-	-		
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-	-		
JT-04	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-	-		
JT-05	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-			
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C: Crack UC: Under Cut IP: Incomplete Penetration

IR: Improper Weld Reinforcement

P: Porosity, Other to be Described in Detail.

Reviewed / Wi

Approved by

LF: Lack of Fusion

We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance with the requirements of

\* As per Client Spec.

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Examined By

Order 18/12

Witnessed /

Reviewed by

HEI-QM-F-009

Witnessed /

Reviewed by

Project Name  Client.  Drawing No.  Before  After  As Welded  Joint No. /  Welding  Identification  PP-239-MEC-VG-084  JT-01	PR PT. REKAY  LPP-239-M  Heat Treatmen		Title Name  Item No.  Job Code	GENER ARRANGE HOT RO SEGMENT	EMENT	Report No.	LPP-239-MEC-VR-020-
Drawing No.  Before After  As Welded Joint No. / Welding Identification  PP-239-MEC-VG-084	LPP-239-M Heat Treatme	MEC-VG-084-V		SEGMEN'	OOF		<u> </u>
☐ Before ☐ After ☐ As Welded ☐ Joint No. / Welding ☐ Identification  PP-239-MEC-VG-084	Heat Treatme	nt	Job Code		SEGMENT 08-01		24-Oct-24
☐ After  ☑ As Welded  Joint No. /  Welding  Identification  PP-239-MEC-VG-084	D			2400	5	Page No.	25 OF 32
☐ After  ☑ As Welded  Joint No. /  Welding  Identification  PP-239-MEC-VG-084		1	Loca	ation		Type of	f Visual
Joint No. / Welding Identification		N/A	☑ Shop		☑ Direct		
Joint No. / Welding Identification PP-239-MEC-VG-084			☐ Field	Field Remote			
Joint No. / Welding Identification PP-239-MEC-VG-084		Surface Condition			1	Type of W	/ork
Welding Identification PP-239-MEC-VG-084	4	Ground	☐ Machined		☑ Ne	ew 🗆 Repair	r 🗆 Rework
Identification PP-239-MEC-VG-084			Re	sult			
	ID Welder	WPS No.	Acceptable	Repair	Туре	of Defect	Remark
JT-01	1-V						
	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-05	JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
	ck UC : Under Complete Penetration		oroper Weld Recosity, Other to		in Detail.	LF : La	ck of Fusion
		Examined By	Reviev			essed /	Witnessed /
We the undersign that the statemen			Approve	ed by	Review	wed by	Reviewed by
tnat the statemen record are correc		RT. HA	MAZO		_	00 / NA	
the welds, were p			是是		Draw	70/1	
and tested in acc	1	M. Shings			Co. No.	- 14.	
with the requiren	nents of $\checkmark$	Munuel Megra 1. fa jar A 2410	F	Jenson K. North	60	10 pl	
* As per Client S		1. fator A TIO	1/2	25 200	11. The	Jac 1	

No an alway pages with	Engineering Indor	iesia	VISUAL EXAM	IINATION	REPORT		₹ Rel	GRUPA PBG	
Project Name	LOMBOK		P FTP-2 (2x50 MW) DJECT	Title Name	GENE ARRANG HOT R	EMENT	Report No.	LPP-239-MEC-VR-02	
Client.	PT. RE	KAYA	ASA INDUSTRI	Item No.	SEGMEN	Т 08-02	Date	24-Oct-24	
Orawing No.	LPP-2	239 <b>-</b> M	EC-VG-084-V	Job Code	240	6	Page No.	26 OF 32	
	Heat Tre	atmen	t	Loc	cation		Type o	f Visual	
□ Before		Ø	N/A	☑ Shop		Direct	☑ Direct		
☐ After				☐ Field		□ Remo	te		
	Avenue de la companya del companya de la companya del companya de la companya de		urface Condition				Type of W	vork	
✓ As Welded		12	Ground	☐ Machined		MN	ew	r 🗆 Rework	
Joint No. / Welding Identification	ID We	elder	WPS No.	Acceptable	esult Repair	Туре	of Defect	Remark	
P-239-MEC-VG-084	-V			l					
JT-01	JH-10	006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-02	AF-13	307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-03	AF-13	307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		•		
JT-04	JH-10	006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-05	JH-10	006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
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	ck UC: Und mplete Penet		1	oroper Weld R osity, Other to	einforcement be Described	in Detail.	LF : La	ck of Fusion	
	ed certify		Examined By	Revie			essed /	Witnessed /	

We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance with the requirements of

\* As per Client Spec.

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PT. HANAZOI No are abusp parties	NO Engineering Indon	esia	VISUAL EXAM	IINATION	N REPORT		A Rek	UNFRED GRUPA PBG
Project Name	LOMBOK		P FTP-2 (2x50 MW) DJECT	Title Name	GENE ARRANG HOT R	EMENT	Report No.	LPP-239-MEC-VR-020-V
Client.	PT. RE	KAY	ASA INDUSTRI	Item No.	SEGMEN	T 09-01	Date	24-Oct-24
Drawing No.	LPP-2	39-M	EC-VG-084-V	Job Code	240	6	Page No.	27 OF 32
	Heat Trea	ntmen	nt	Lo	cation		Type of	Visual
□ Before		M	N/A	☑ Shop	22-21-21-21-21-21-21-21-21-21-21-21-21-2	☑ Direc	t	
☐ After				☐ Field ☐ Remote			te	
		S	Surface Condition			,	Type of W	ork
☑ As Welded		14	Ground	☐ Machine	d	N M	ew 🗆 Repair	r □ Rework
Joint No. /	1	1.1	WDC No	R	Lesult	Tymo	of Defeat	Remark
Welding Identification	iD We	ider	WPS No.	Acceptable	Repair	- Type	of Defect	Remark
LPP-239-MEC-VG-0								
JT-01	AF-13	07	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02	RM-12	.06	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-03	SR-09	04	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04	JH-10	06	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		÷ .	
JT-05	JH-10	06	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
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		***************************************						
	2	mission service						
		g newsgramma for Shifts						
	rack UC: Und				Reinforcement to be Described	in Detail	LF : La	ck of Fusion
			Examined By		ewed /		nessed /	Witnessed /
We the undersithat the statement			QT. HAN	Appro	ved by	Revie	ewed by	Reviewed by
record are corre			(2) c/2	12			10174	
the welds, were	e prepared			Ma	7	Chi.	to solv.	
with the requir		1	Newwel Alfigh 1. fazar A <sup>24</sup> 10				T II	
* As per Client	t Spec.	1	1. fazar A 2/10	JEG/M	15 20 V	M. Ara	L PP	
The par Chair	L - 2.			001	1110	1 ),		

No are always parties with	***************************************				GENER	AL	Rek Yesyata	GRUPA PBG
Project Name	LOMBOK C		FTP-2 (2x50 MW) JECT	Title Name	ARRANGE HOT RO	EMENT	Report No.	LPP-239-MEC-VR-0
Client.	PT. REK	AYA	SA INDUSTRI	Item No.	SEGMENT	T 09 <b>-</b> 02	Date	24-Oct-24
Orawing No.	LPP-23	39 <b>-</b> ME	EC-VG-084-V	Job Code	2406	5	Page No.	28 OF 32
	Heat Treat	tment		Loc	ation		Type o	f Visual
□ Before		Ø	N/A	☑ Shop		☑ Direct	t	
☐ After				□ Field		□ Remo	ote	
		Su	rface Condition				Type of W	/ork
As Welded		<b>d</b> G	round	☐ Machined		MN	ew 🗆 Repai	r 🗆 Rework
Joint No. /				Re	esult			
Welding Identification	ID Weld	der	WPS No.	Acceptable	Repair	Туре	of Defect	Remark
2-239-MEC-VG-08								L
JT-01	SR-0904	4	006/HEI/WPS/20	٧	-		-	
JT-02	RM-120	06	HEI-WPS-AWS-FC-002 006/HEI/WPS/20	٧	-		-	
JT-03	SR-0904	14	HEI-WPS-AWS-FC-002 006/HEI/WPS/20	٧	-	-		
JT-04	JH-1006	6	HEI-WPS-AWS-FC-002 006/HEI/WPS/20 HEL-WPS-AWS-FC-002	٧	-		-	
JT-05	AF-130	7	HEI-WPS-AWS-FC-002 006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
	ck UC : Under		1	oroper Weld Rosity. Other to	einforcement be Described i	n Detail	LF : Lac	ck of Fusion
			Examined By	Review	ved /	Witne	essed /	Witnessed /
We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance		1	Jume M. Jeg	Approv			wed by 78/74	Reviewed by

PT. HANAZONO No are always pasters with	Engineering Indo	nesia	VISUAL EXAM	INATION	REPORT		# Rel	RRFR/D CINC GRUPA PBG
Project Name	LOMBOK		P FTP-2 (2x50 MW) DJECT	Title Name	GENER ARRANGE HOT RC	MENT	Report No.	LPP-239-MEC-VR-020-
Client.	PT. RE	EKAY	ASA INDUSTRI	Item No.	SEGMENT	10-01	Date	24-Oct-24
Drawing No.	LPP-	239-M	EC-VG-085-V	Job Code	2406		Page No.	29 OF 32
	Heat Tre	atmen	t	Loc	cation		Туре о	f Visual
□ Before	**************************************	Ø	N/A	☑ Shop		☑ Direc	t	
□ After				☐ Field		□ Remo	ote	
And the second of the second o			urface Condition			,	Type of W	/ork
☑ As Welded		10	Ground	☐ Machined	1	MN	ew 🗆 Repai	r 🗆 Rework
Joint No. / Welding	ID We	elder	WPS No.	Acceptable	esult Repair	Туре	of Defect	Remark
Identification PP-239-MEC-VG-085				Acceptable	Керап		<del></del>	L
JT-01	SR-09	904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-			
JT-02	RM-1	206	006/HEI/WPS/20	٧	-	-		
JT-03	SR-09	904	HEI-WPS-AWS-FC-002 006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-	-		
JT-04	JH-10	006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		·	
JT-05	AF-1:	307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-	-		
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We the undersigned certify that the statements in this record are correct and that the welds, were prepared and tested in accordance with the requirements of

\* As per Client Spec.

C: Crack UC: Under Cut

IP: Incomplete Penetration

IR : Improper Weld Reinforcement
P : Porosity, Other to be Described in Detail.

Reviewed /

LF: Lack of Fusion

Witnessed /

Reviewed by

Approved by

Examined By

M Ada PS

Witnessed /

Reviewed by

PT. HANAZON Ne ac ahiep parine i		eering Indonesia	VISUAL EXAM	IINATION	REPORT	Γ	# Rek	RRFRAD CINC GRUPA P8G
Project Name	LC		P FTP-2 (2x50 MW) OJECT	Title Name	GENE ARRANC HOT I	GEMENT	Report No.	LPP-239-MEC-VR-020-V
Client.		PT. REKAYA	ASA INDUSTRI	Item No.	SEGMEN	NT 10-02	Date	24-Oct-24
Drawing No.		LPP-239-M	EC-VG-085-V	Job Code	24	06	Page No.	30 OF 32
	F	Ieat Treatmen	nt	Loc	cation		Type of	f Visual
□ Before		Ø	N/A	☑ Shop		☑ Direct	į	
☐ After				□ Field		□ Remo	te	
			Surface Condition				Type of W	
☑ As Welded		선(	Ground	☐ Machined	1	QN	ew 🗆 Repair	r 🗆 Rework
Joint No. / Welding		ID Welder	WPS No.	R	esult	Type	of Defect	Remark
Identificatio	n		WIBIG	Acceptable	Repair	1,100		
LPP-239-MEC-VG-08	85-V							
JT-01		AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-02		RM-1206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-			
JT-03		SR-0904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
JT-04		JH-1006	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	i-		-	
JT-05		AF-1307	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	
							And the second s	
		C : Under Cu		proper Weld R			LF : Lac	ck of Fusion
IP: Inc	comple	ete Penetration	P: Por Examined By	osity, Other to			essed /	Witnessed /
We the undersign that the statemer record are corre	ents in t	this	A. HANAZON	Approv	ved by	Revie	wed by	Reviewed by
the welds, were and tested in ac with the require	cordan	ice	lung Mari	100		arsy	28/11	

PT. HANAZON Ne are abuse parties	NO Engineering Indo	nesia	VISUAL EXAM	INATION	REPORT		Reklad Inspirato FC on GRUPA PBG		
Project Name	LOMBOK		P FTP-2 (2x50 MW) DJECT	Title Name	GENER ARRANGE HOT RO	MENT	Report No.	LPP-239-MEC-VR-020-V	
Client.	PT. RI	EKAY	ASA INDUSTRI	Item No.	SEGMENT	11-01	Date	24-Oct-24	
Drawing No.	LPP-	239-M	EC-VG-085-V	Job Code	2406	5	Page No.	31 OF 32	
	Heat Tre	eatmen	nt	Loc	cation		Type of	f Visual	
□ Before	kantana manangan amanga mana kayan ayay gangkanan u	፟	N/A	☑ Shop	☑ Direct				
☐ After				☐ Field		☐ Remo	te		
			Surface Condition			,	Type of W	ork	
☑ As Welded		Z (	Ground	☐ Machined	l	⊠ N	ew 🗆 Repair	r 🗆 Rework	
Joint No. /		1.1	MIDGAL	R	esult		CD C	n 1	
Welding Identificatio	n ID W	elder	WPS No.	Acceptable	Repair	Type	of Defect	Remark	
LPP-239-MEC-VG-08	85-V		•	•					
JT-01	SR-0	904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-	447.46.30.30.47.41.47.47.47.47.47.47.47.47.47.47.47.47.47.	
JT-02	RM-1	.206	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-				
JT-03	SR-0	904	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	V	-		-		
JT-04	JH-1	006	006/HEI/WPS/20	٧	-		-		
JT-05	RM-1	.206	HEI-WPS-AWS-FC-002 006/HEI/WPS/20	٧	-		-		
		***************************************	HEI-WPS-AWS-FC-002						
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						-			
						<del> </del>			
				-					
	ack UC : Unc		1	oroper Weld Rosity, Other to	einforcement be Described i	n Detail.	LF: Lac	ek of Fusion	
			Examined By	Revie	wed /	Witne	essed /	Witnessed /	
We the undersig that the statement record are correct the welds, were and tested in account the welds.	nts in this ct and that prepared cordance	N	land al face	Approv	ed by	Revie	wed by  W	Reviewed by	

PT. HANAZON No are always passes	NO Engineering Indone	sia	VISUAL EXAMINATION REPORT			Rekind Warring Town  GRUPA PBG  GRUPA PBG			
Project Name	LOMBOK C		P FTP-2 (2x50 MW) DJECT	Title Name	GENER ARRANGI HOT RO	EMENT	Report No.	LPP-239-MEC-VR-020-V	
Client.	PT. REK	AYA	ASA INDUSTRI	Item No.	SEGMEN'	Γ 11-02	Date	24-Oct-24	
Drawing No.	LPP-23	89-M	EC-VG-085-V	Job Code	240	5	Page No.	32 OF 32	
	Heat Treat	men	t	Loc	cation		Type of	Visual	
□ Before		Ø	N/A	☑ Shop		☑ Direct			
☐ After				□ Field	□ Field □ Remote				
	And the second s		burface Condition				Type of W		
☑ As Welded		12	Ground	☐ Machined		MN	ew 🗆 Repair	Rework	
Joint No. / Welding	ID Weld	der	WPS No.		esult .	Туре	of Defect	Remark	
Identificatio				Acceptable	Repair				
LPP-239-MEC-VG-08	85-V								
JT-01	SR-090	4	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-02	AF-130	7	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-03	SR-090	4	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
JT-04	JH-100	6	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-				
JT-05	RM-120	)6	006/HEI/WPS/20 HEI-WPS-AWS-FC-002	٧	-		-		
							and a state of the		
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0.0	rack UC: Unde	C-	t	moner Wald T	Painforcement		ID.I.	ck of Fusion	
1	rack UC : Unde complete Penetr				Reinforcement be be Described				
We the undersi			Examined By	Revie	wed /	Witn	essed /	Witnessed /	
that the stateme	ents in this		A.HANA	Appro	ved by	Revie	wed by	Reviewed by	
record are corre the welds, were and tested in ac with the require	e prepared ecordance	0	Mund Africa	Kus	2 puro	ark	J 28/14		